

CE350 EPOXY JOINT FILLER

SEMI-REGID EPOXY CONTROL JOINT FILLER

ITEM NUMBER CE350

DESCRIPTION

CE350 Epoxy Joint Filler is a two-component, 100% solids, moisture-tolerant, semi-rigid, flexible, self-leveling epoxy joint filler and sealer.

WHERE TO USE

Used to fill and seal horizontal saw-cut control joints and randow cracks.

ADVANTAGES

- May be used on damp or dry surfaces
- Pourtable consistency, concrete grey
- Made in America
- Convenient 1:1 mix ratio by volume

COVERAGE

1 Gal yieds 231 cu in or 3,780 cu cm.

PACKAGING

- 2 gal / 7.6 L units
- 10 gal / 38 L units

TECHNICAL DATA

Shelf Life:		2 years in original unopened container.
Storage Conditions:		$40^{\circ}\text{F} - 95^{\circ}\text{F} (5^{\circ}\text{C} - 35^{\circ}\text{C}).$
Condition material to:		65°F – 85°F (18°C – 29°C) before using.
Mix Ratio		1:1 by volume
Consistency		Self-leveling
Gel Time (60 g mass)		30 minutes
Tack Free Time (73°F or 23°C)		3 to 5 hours
Hardness (ASTM D2240)	Shore A	80-90
	Shore D	55-65

APPLICATION

SURFACE PREPARATION: Surface must be clean and sound. Surface must be free of standing water. Remove curing compounds-latency, grease, rubber and any foreign matter or unsound surface.

MIXING: Pre-mix each component thoroughly. Mix only the amount of material that can be used within its pot life. Proportion each component carefully into a clean pail. Mix thoroughly for 3 minutes with a Jiffy mixer on low speed (400-600rpm). Scrape the sides and bottom of the container.

Placement: Use a caulking gun or pour directly to the joints. Overfill the joints. Once tack-free, cut the CE350 with a razor life. A heat gun can facilitate cutting the CE350 Epoxy joint.

LIMITATIONS

Minimum substrate temperature is 50°F (10°C). Do not thin. Solvents will prevent proper cure. Use oven-dried aggregate. Material is a vapor barrier after cure.

CLEAN UP

Collect with absorbent material. Flush area with water. Dispose of in accordance with local, state and federal disposal regulations. Uncured material can be removed with CE Clean or approved solvent. Cured material can only be removed mechanically.



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